

OPTIMIZATION OF MICROWAVE ASSISTED DELIGNIFICATION OF WOOD RESIDUES BY SURFACE RESPONSE METHODOLOGY

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Efficient processing of vegetal biomass is a great challenge to current research studies. This work is focused on improving the yield of enzymatic hydrolysis of wood residues by removal of lignin using an alkaline wash assisted by microwave heating. The treatments were carried out for one hour in a pressurized microwave reactor. ~~(Synthwave Milestone)~~. The performance of the treatments was assessed by monitoring the concentration of lignin (determined by UV absorbance at 320 nm against a calibration curve). Each experiment was carried out in duplicate. The treatment conditions were established according to an experimental matrix constructed (in Design Expert 11) after the careful selection of the most important factors that affect the lignin removal from wood residue: concentration of NaOH solution, liquid to solid ratio and temperature. A central composite design was constructed with the independent factors mentioned above. ANOVA indicated adequate fitting of the model (correlation coefficient $R^2=0.95$). The exploration of the experimental space (figure 1) with the fitted model indicates the dominant effect of temperature as independent factor.

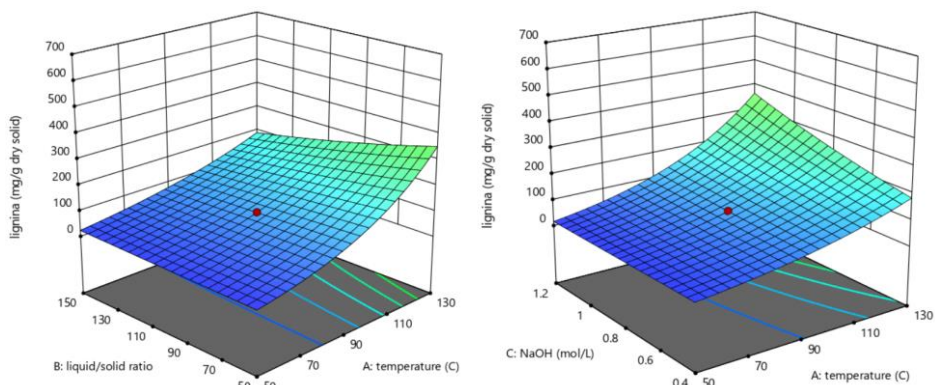


Fig. 1. 3D plot of lignin responses surfaces function of the independent factors with significant effects

Optimization of experimental conditions within the experimental space was carried according to the following criteria: minimization of temperature, liquid to solid ratio and NaOH concentration and maximization of the response variable, the lignin concentration. The optimal solution (141 mg lignin / g dry wood residue) proposed by the model for these optimization criteria indicates a point in the region determined by the following coordinates: 0.4M NaOH, 107°C and a ratio of liquid to solid equal to 50.

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